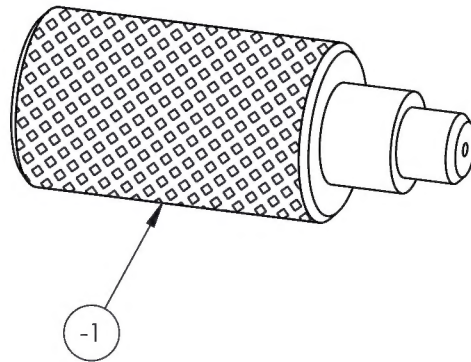


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	7/13/2017	DPD	JAG



**NOTES:**

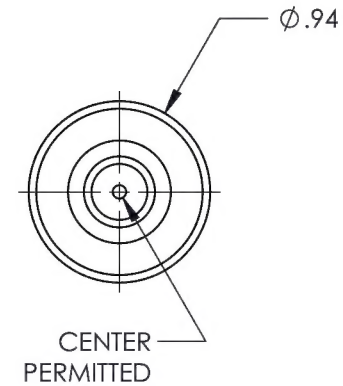
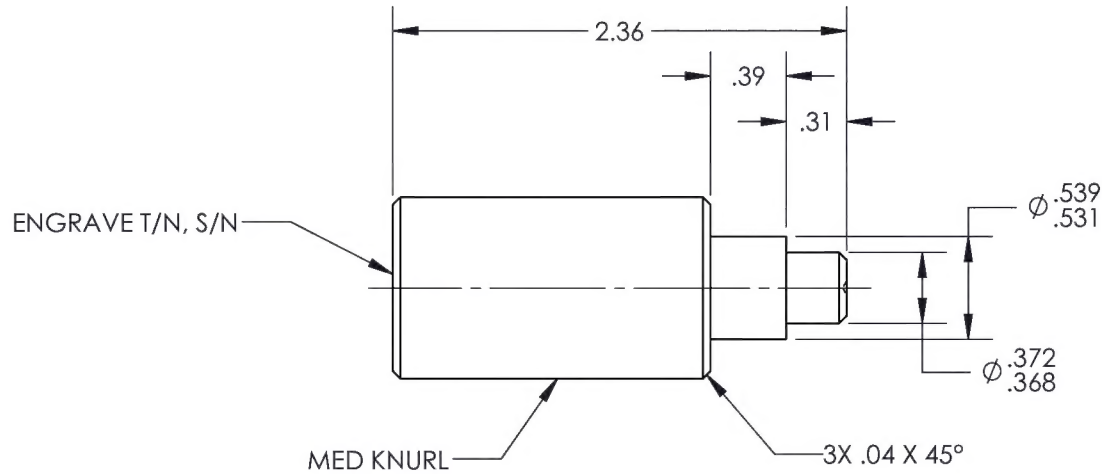
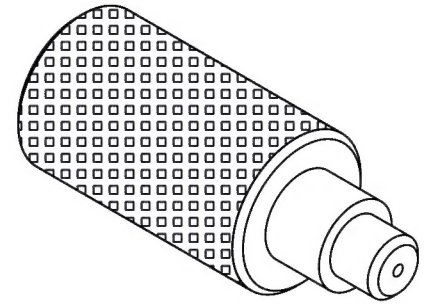
1. REF. AIRBUS T/N: 105-14201W1.
2. USED ON MODELS:  
EC145, EC645, H145, H145M, BK117, BO105.

<b>DART AEROSPACE</b>	
TITLE <b>CONTROL LEVEL BUSHINGS MANDREL</b>	
DWG NO. <b>RBE105-14201W1</b>	REV <b>1</b>
MAT'L REACT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: DD 06/29/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 06/29/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 07/10/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 07/10/2017	USED ON MODEL
APPROVED: JAG 07/17/2017	SEE NOTE 2
SCALE 1:1	DATE 6/29/2017
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	MANDREL	4140/4142		2
		B/O	-3	1	SMALL PISTOL CASE	PLASTIC	(RSR GROUP #10137)	N/S

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-1)  
MANDREL

<b>DART AEROSPACE</b>	
TITLE CONTROL LEVEL BUSHINGS MANDREL	
DWG NO. RBE105-14201W1-1	REV 1
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT RC 28-34	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: DD 06/29/2017	.X ± .1 SURFACES = 125
CHECKED: RJC 06/29/2017	1. BREAK ALL SHARP EDGES
OPPS APPR: AA 07/10/2017	.015 x 45° OR .015R
QA APPR: JL 07/10/2017	2. DIMENSIONAL LIMITS APPLY
APPROVED: JAG 07/17/2017	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 6/29/2017	USED ON MODEL
SHEET 2 OF 2	SEE NOTE 2, SHEET 1